

# References

Relocation and assembling of machines and installations

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### Task:

Dismantling of LASCO-press, moving out from production hall, loading and transport from Switzerland to Germany

# Period:

February 2004

# **Duration:**

1 week

### Staff:

4 mechanics 1 electrician

### Remarks:

By using lifting devices press was tilted for transport.

Whole weigt of 40 tons was moved out across loading ramp.

# **Used technics:**

Lifting devices









# Task:

Rack up of press "Schuler-Hydrap" for producing mask frames for TV screens.

# Period:

2002

# **Duration:**

1 week

# Staff:

2 mechanics 1 electrician

### Remarks:

Assembling in the scale of installation of new machines for producing mask frames.

# **Used technics:**

Using of Mobilift and lifting devices for moving in and press assembling.









#### Task:

Dismantling and storing of a complete tyre factory in Belgium for later reassembling on different locations.

# Start:

July 2000

### End:

October 2001

#### Staff:

16 mechanics5 electricians6 temporary worker for cleaning7 temporary worker for wrapping

# Remarks:

- Seaworthy packing of equipment
- Storing in Antwerpen
- Reassembling of parts in Argentina and India
- Realising together with partner company

#### **Used technics:**

- Mobilift for company-internal transport
- Lifting devices for dismantling of presses and loading of heavy parts.









#### Task:

Dismantling and storing of a complete tyre factory in Austria for later reassembling on different locations.

#### Start:

August 2002

#### End:

December 2003

#### Staff:

2 Project Manager1 Site Manager22 mechanics8 electricians

## Remarks:

- Agreed additional tasks: spezial transports to China, India, Belgium, Germany, France, Slowakia, Malaysia.
- Reassembling of equipment in China
- Relocation of Autolock-presses from Traiskirchen nach Stöcken (Germany)
- Execution in cooperation with partner company.

### **Used technics:**

- Mobilift for company-internal transport
- Lifting devices for dismantling of presses and loading of heavy parts.









#### Task:

Relocation of autoclav (part of wind screen production line for busses and trucks) from Colon (Germany) to Zary (Poland). Moving in, alignment von autoclav in view of complete line.

### Start:

Juny 2005

#### End:

July 2005

# Staff:

2 mechanics 2 electricians

## Remarks:

Moving in of autoclav under extrem conditions - media (current, gas, water, steam, compressed air) conducting pipes. No visual connection between crane and new location of autoclav.

#### **Used technics:**

Crane 100 tons for bringing in and alignment of autoclav.









#### Task:

Relocation of chained machines for producing coffins from Gielow and Leopoldshöhe (Germany) to Mimon (Czech Republic).

### Start:

April 2005

# End:

April 2005

### Staff:

4 mechanics 1 electricians

### Remarks:

Very tight schedule for relocation. Connecting of different machines from 2 locations in Germany to 1 location in Czech Republic.

## **Used technics:**

Fork lifts and heavy loads rolls.









### Task:

Dismantling, moving out and loading of injection molding machine in Bötzingen.

# Period:

Januar 2005

# **Duration:**

Ca. 1 week

### Staff:

3 mechanics

# **Used technics:**

Mobilift for dismantling, companyinternal transport and loading of truck.









# Task:

Dismantling of 2 Müller-presses in Daupthetal. Moving out from production hall and loading on trucks.

# Period:

April 2005

# **Duration:**

Ca. 1 week

### Staff:

4 mechanics

# Remarks:

By using lifting devices presses were turned for loading and transport.

# **Used technics:**

Lifting devices for dimantling and company-internal transport.
Crane for loading of heavy load trucks.









#### Task:

Assembling of new Schulerpresses for producing of car parts (sheet metal parts) in a company in Ludwigsfelde.

#### Period:

April 2005

# **Duration:**

2 weeks

# Staff:

3 mechanics

### Remarks:

Lifting of heavy single parts in a height of 10 meters by using lifting devices.

### **Used technics:**

Lifting devices for positioning, lifting and assembling of presses.









# Task:

Moving out of printing machine for scrapping.

# Period:

Februar 2003

# **Duration:**

2 weeks

#### Staff:

3 mechanics

# Remarks:

Very narrow field conditions because low ceiling height – using of lifting devices with high precision.

### **Used technics:**

Lifting device for dismantling and company-internal moving of dismantled parts.







#### Task:

Moving in and assembling of glow oven including control cabinet and exhaust piping.

#### Period:

September 2001

### **Duration:**

2 months

### Staff:

Up to 6 mechanics and electricians

### Remarks:

Complete assembling of oven including all necessary connections and infeedings of medias, exhoust pipings and complete contols and drives.

### **Used technics:**

Mobilift for moving in of parts, assembling and transport.







Pictures shows not the main parts of assembling.



### Task:

Assembly support for Producer by using mobilift for unloading, moving in and placing of CNC-tool machine.

### Remarks:

Very narrow field conditions during transport and placing of CNC-tool machine.

# **Used technics:**

Mobilift for unloading, transport and placing of machine.







#### Task:

Relocation of injection molding machine "REMAPLAN" from Bernburg (Germany) to Singburi (Thailand). Dismantling, packing, transport. Reassembling and commissioning in Thailand



- Weight of injection molding machine 160 tons.
- Heaviest single weight 110 tons.
- Executing of all custom formalities.



Mobilift for unloading, moving in and placing of constuction parts. Liftinh devices for dismantling and ressambling.









### Task:

Assembly support in a chipboard producing factory in Poland during dismantling, modifieing and reassembling of Contiroll press.



Very narrow field conditions on place of reassembling.

## **Used technics:**

- Mobilift for moving in and transport of press parts.
- Lifting devices with max. lifting force of 400 tons for dismantling and reassembling of press.









### Task:

Unloading, moving in and assembling of parts of calander press during current production in a factory for chipboards in Poland.



Executing of work under very narrow field conditions. Lifting of parts with single weights of 140 tons in 6 meters height.

### **Used technics:**

- Mobilift for moving in, transport and assembling of press parts.
- Lifting devices for unloading and assembling of press.









#### Task:

Complete dismantling and reassembling (including transport) of all-rounder edge cutter production line from plant I to plant II within a town ordered by a furniture plant.

Complete mechanical and electrical works, connecting of sliver vacuuming system, all core drill works.

Start:

07.07.2003

End:

15.08.2003

Staff:

10 Mechaniker 10 Elektriker

### Remarks:

Very tight schedule given by orderer. From deactivating an old location until start of production on new location was a time slot of only 4 weeks for dismantling, transport, reassembling and commissioning of production line with a leghth of 110 meters. The line was ready for production 3 days bevor deadline.

# **Used technics:**

Mobilift for dismantling, transport, upand unloading, moving in and placing of production line.









#### Task:

Relocation of "DUNKES"-press from Waldaschaff (Germany) to the Czech Republic. Dismantling, transport, reassembling and commissioning.

# Period:

May 2005

### **Duration:**

10 days

### Staff:

4 mechanics 1 electricians

### Remarks:

Lifting and moving out of press through roof, necessary reach of crane 45 meters.

### **Used technics:**

Crane for dismantling and reassembling









# Task:

Assembling of "SCHULER"-press in Gera. Unloading of assembly units, moving into production hall and assembling.

### Period:

July 2004

# **Duration:**

2 weeks

### Staff:

3 mechanics 4 electricians

# **Used technics:**

Lifting device for assembling. Company-internal transport vehicles.









#### Task:

Dismantling of 5 "MÜLLER-WEINGARTEN"presses in a household machine producing plant near Berlin for storing and later using.

#### Start:

01.09.2005

#### End:

12.09.2005

#### Staff:

3 mechanics 1 electricians

### Remarks:

Very tight time schedule. Coordination with other tasks during this time (dismantling of other equipmet by different companys) Montageeinrichtungen

### **Used technics:**

Mobilift and lifting devices for dismantling and loading on trucks.









### Task:

Relocation of Furnace 74 (producer: TAMGLASS) from windscreen (fort rucks and busses) producing plant from Colon (Germany) to Columbia.

### Period:

March 2005

#### **Duration:**

3 weeks

#### Staff:

4 mechanics 2 electricians

#### Remarks:

Ceramic rolls for moving of wind screens had to packed sparate. Narrow field conditions in the blower room. Seaworthy packing and shipping to Columbia.

#### **Used technics:**

Mobilift for dismantling and company-internal transport.









### Task:

Relocation of superconductor wire production lines from Hanau to Alzenau.

### Period:

December 2005 - January 2006

### Staff:

6 mechanics 2 electricians

# Remarks:

Complicated and sensible technics had to dismantled, moved and reassembled. The furnaces and machines had to aligned to reach the high standards in quality on the new location.

### **Used technics:**

Fork lifts and company-internal transport vehicles.









# Task:

Dismantling of water rehash system (producer: Weidner Wassertechnik) within the scope of restructuring of beverage can production.

### Period:

February 2006

### **Duration:**

4 days

# Staff:

4 mechanics

### Remarks:

Coordination of dismantling with the installation of brandnew water rehash system executed by Weidner Wassertechnik.
Narrow field conditions.

# **Used technics:**

Lifting device for lifting and moving out of vessels for later using.







# Task:

Bringing in of 3 Printer heads produced by STOLLE Machinery (USA) on existing printing machines for printing on beverage cans.

### Perios:

December 2005 - February 2006

### **Duration:**

3 Steps – 1 day per step

#### Staff:

2 mechanics

# Remarks:

Bringing in of printer heads under very narrow field conditions. Single weight of printer head 9.8 tons.

Placing with highest precisicion.

## **Used technics:**

Crane for unloading, lifting device for placing and assembling.









# Aufgabe:

Bringing in of 2 "MAN Roland" printing machines into Printing house Svoboda in Prague (Czech Republik)

### Period:

Spring 2004

### **Duration:**

2 x 2 weeks – several steps were requiered.

### Staff:

4 mechanics

# Remarks:

Assembling of printing machines under supervising by MAN rehgarding warranty. Highest precision were requiered.

### **Used technics:**

Crane and platform for moving in of printing machine, lifting devices for placing and assembling.





